



Dart Aerospace Ltd.  
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# D205-633-013 Job Sheet 193288



Part No: D205-633-013

Job Qty: 2 pcs

Part Name: Heli-Access-Step™ - 31" Extended Height Gear, Isolair Tank Comp., Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/10/19

Job Tracking No: 15298

Due Date: 4/26/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF IPP rev G 07.08.22 Added hardware per DSI9302-013 EC IPP REV:H 11.01.12 AS PER DSI 9540 REV.A DD VERF:EC

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 110   | Packaging 1 - Pick Kit | 2 pcs | 4/26/19    |          | 0.00      | 0.00    | Packaging 1 - 1       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 2       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 3       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 4       |           | APR 29 2019 |
|       |                        |       |            |          |           |         | Packaging 1 - 5       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 6       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 7       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 8       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 9       |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 10      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 11      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 12      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 13      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 14      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 15      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 16      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 17      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 18      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 19      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 20      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 21      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 22      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 23      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 24      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 25      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 26      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 27      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 28      |           |             |
|       |                        |       |            |          |           |         | Packaging 1 - 29      |           |             |



Container No: S176247



Part: D205-633-013

Job No: 193288

Serial No/Batch: S176247

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-57 Issue 5, FAA STC SR005921

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|     |                             |       |         |                  |                        |
|-----|-----------------------------|-------|---------|------------------|------------------------|
|     |                             |       |         | Packaging 1 - 30 |                        |
|     |                             |       |         | Packaging 1 - 31 |                        |
|     |                             |       |         | Packaging 1 - 32 |                        |
|     |                             |       |         | Packaging 1 - 33 |                        |
|     |                             |       |         | Packaging 1 - 34 |                        |
|     |                             |       |         | Packaging 1 - 35 |                        |
|     |                             |       |         | Packaging 1 - 36 |                        |
| 120 | QC 4                        | 2 pcs | 4/26/19 | 0.00 0.00        | QC 4 - 28              |
|     |                             |       |         |                  | QC 4 - 58              |
|     |                             |       |         |                  | QC 4 - 69              |
|     |                             |       |         |                  | QC 4 - 9               |
|     |                             |       |         |                  | QC 4 - 46              |
| 130 | Packaging 3-1 - Stock - B4B | 2 pcs | 4/26/19 | 0.00 0.00        | Packaging 3 - 1 - B4B  |
|     |                             |       |         |                  | Packaging 3 - 2 - B4B  |
|     |                             |       |         |                  | Packaging 3 - 3 - B4B  |
|     |                             |       |         |                  | Packaging 3 - 4 - B4B  |
|     |                             |       |         |                  | Packaging 3 - 5 - B4B  |
|     |                             |       |         |                  | Packaging 3 - 6 - B4B  |
|     |                             |       |         |                  | Packaging 3 - 7 - B4B  |
|     |                             |       |         |                  | Packaging 3 - 8 - B4B  |
|     |                             |       |         |                  | Packaging 3 - 9 - B4B  |
|     |                             |       |         |                  | Packaging 3 - 10 - B4B |
|     |                             |       |         |                  | Packaging 3 - 11 - B4B |
|     |                             |       |         |                  | Packaging 3 - 12 - B4B |
|     |                             |       |         |                  | Packaging 3 - 13 - B4B |
|     |                             |       |         |                  | Packaging 3 - 14 - B4B |
|     |                             |       |         |                  | Packaging 3 - 15 - B4B |
|     |                             |       |         |                  | Packaging 3 - 16 - B4B |
|     |                             |       |         |                  | Packaging 3 - 17 - B4B |
|     |                             |       |         |                  | Packaging 3 - 18 - B4B |
|     |                             |       |         |                  | Packaging 3 - 19 - B4B |
|     |                             |       |         |                  | Packaging 3 - 20 - B4B |
|     |                             |       |         |                  | Packaging 3 - 21 - B4B |
|     |                             |       |         |                  | Packaging 3 - 22 - B4B |
|     |                             |       |         |                  | Packaging 3 - 23 - B4B |
|     |                             |       |         |                  | Packaging 3 - 24 - B4B |
|     |                             |       |         |                  | Packaging 3 - 25 - B4B |
|     |                             |       |         |                  | Packaging 3 - 26 - B4B |
|     |                             |       |         |                  | Packaging 3 - 27 - B4B |
|     |                             |       |         |                  | Packaging 3 - 28 - B4B |
|     |                             |       |         |                  | Packaging 3 - 29 - B4B |
|     |                             |       |         |                  | Packaging 3 - 30 - B4B |
|     |                             |       |         |                  | Packaging 3 - 31 - B4B |
|     |                             |       |         |                  | Packaging 3 - 32 - B4B |
|     |                             |       |         |                  | Packaging 3 - 33 - B4B |
|     |                             |       |         |                  | Packaging 3 - 34 - B4B |
|     |                             |       |         |                  | Packaging 3 - 35 - B4B |
|     |                             |       |         |                  | Packaging 3 - 36 - B4B |
| 135 | DC - 1 - B4B                | 2 pcs | 4/26/19 | 0.00 0.00        | DC - 1 - B4B           |
|     |                             |       |         |                  | DC - 2 - B4B           |
| 140 | QC 21 - FG                  | 2 pcs | 4/26/19 | 0.00 0.00        | QC 21 - FG - 21        |
|     |                             |       |         |                  | QC 21 - FG - 70        |
|     |                             |       |         |                  | QC 21 - SA - 53        |

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: \_\_\_\_\_) Identify and pack for shipping as per PPP D205-633-013 Location : FG082

135 - (Document Control) Photocopy bluefile & type labels per PPP D205-633-013 CHG002

140 - (QC21- Final Inspection - Work Order Release)



M/U

009297

## Job BOM

| Part / Item   | Component Name         | Quantity      | Operation                  | Container |
|---------------|------------------------|---------------|----------------------------|-----------|
| AN4-10A       | Bolt                   | 2 Ea (1 ea)   | 110-Packaging 1 - Pick Kit | 5162658   |
| AN4-14A       | Bolt                   | 2 Ea (1 ea)   | 110-Packaging 1 - Pick Kit | 5157410   |
| AN4-5A        | Bolt                   | 2 Ea (1 ea)   | 110-Packaging 1 - Pick Kit | 5155698   |
| AN4-6A        | Bolt                   | 6 Ea (3 ea)   | 110-Packaging 1 - Pick Kit | 5134758   |
| AN4-7A        | Bolt                   | 4 Ea (2 ea)   | 110-Packaging 1 - Pick Kit | 5107746   |
| AN44-7A       | Eyebolt                | 2 Ea (1 ea)   | 110-Packaging 1 - Pick Kit | 5192180   |
| AN5-14A       | Bolt                   | 2 Ea (1 ea)   | 110-Packaging 1 - Pick Kit | 5174150   |
| D2022-101     | Spacer                 | 4 pcs (2 ea)  | 110-Packaging 1 - Pick Kit | 5163199   |
| D2022-103     | Spacer                 | 4 pcs (2 ea)  | 110-Packaging 1 - Pick Kit | 5126068   |
| D2562-013     | Strut 26.63"           | 2 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5109714x1 |
| D2563         | Step Weldment Assembly | 2 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5173708   |
| D2565-201     | Strut                  | 2 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5102329x1 |
| D2565-203     | Strut                  | 2 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5110741   |
| D2565-205     | Strut                  | 2 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5171716   |
| D2565-207     | Strut                  | 2 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5171752   |
| D2565-209     | Strut                  | 2 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5171819   |
| D2565-211     | Strut                  | 2 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5171971   |
| MS21042L4     | Nut                    | 16 Ea (8 ea)  | 110-Packaging 1 - Pick Kit | 5166694   |
| MS21042L5     | Nut                    | 4 Ea (2 ea)   | 110-Packaging 1 - Pick Kit | 5149145   |
| NAS1149D0463J | Washer                 | 32 Ea (16 ea) | 110-Packaging 1 - Pick Kit | 5157445   |
| NAS1149D0563J | Washer                 | 6 Ea (3 ea)   | 110-Packaging 1 - Pick Kit | 5167648   |

5175966x1  
ac 2-50  
5104661x1

## Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | AN4-10A        | 2        | 206       | 0         |
|                            | AN4-14A        | 2        | 670       | 0         |
|                            | AN4-5A         | 2        | 179       | 0         |
|                            | AN4-6A         | 6        | 989       | 0         |
|                            | AN4-7A         | 4        | 110       | 0         |
|                            | AN44-7A        | 2        | 4         | 0         |
|                            | AN5-14A        | 2        | 12        | 0         |
|                            | D2022-101      | 4        | 91        | 0         |
|                            | D2022-103      | 4        | 23        | 0         |
|                            | D2562-013      | 2        | 5         | 0         |
|                            | D2563          | 2        | 3         | 0         |
|                            | D2565-201      | 2        | 10        | 0         |
|                            | D2565-203      | 2        | 9         | 0         |
|                            | D2565-205      | 2        | 3         | 0         |
|                            | D2565-207      | 2        | 3         | 0         |
|                            | D2565-209      | 2        | 2         | 0         |
|                            | D2565-211      | 2        | 0         | 0         |
|                            | MS21042L4      | 16       | 4,149     | 0         |
|                            | MS21042L5      | 4        | 899       | 0         |
|                            | NAS1149D0463J  | 32       | 5,161     | 0         |
|                            | NAS1149D0563J  | 6        | 1,972     | 0         |

## Part Specifications

Specifications could not be found.